Tekna Evo

SOLENOID DOSING METERING PUMPS









The **Evo...lution** of solenoid dosing pumps

A new concept of programming menu. Once a function is selected, the pump displays only the parameters that are associated with the specific function

PVDF pump head and ceramic ball valve as standard

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption



Compatible

PVDF pump head and ceramic ball valve as standard

- **PVDF** is suitable for almost all chemical used in the Industrial, Waste Water Treatment and potable Water applications
- The use of **Ceramic balls** as standard improves the pumping reliability and the chemical compatibility of the whole liquid end

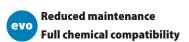




Reliable

Long life diaphragm tested to give 5 years working life

- The advanced design and manufacturing process allows the diaphragm to have a unique life expectancy
- Made of pure solid PTFE, the diaphragm is compatible with most chemicals
- The diaphragm has been tested over a period of 5 years giving superior results
- Routine diaphragm replacement is no longer a requirement











Clever

Just 5 Models, Just PVDF, All functions in one pump

- 5 models that cover 0,4 to 54 l/h with an output pressure up to 20 Bar
- 1 Casing allows skids to be pre-constructed, as the fixing points remain constant, and the pumps can be selected on confirmation of the dosing flow
- Inventory Reduction
 Reduce spares stock holding



Steady Dosing Performance

Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption

- Reduced power consumption as the solenoid only draws the required power to activate the pump, based on the working conditions
- **Stable dosing performance:** improve pump efficiency as performance is not affected by power supply fluctuations
 - **Reduce inventory holding**



Intuitive programming

A new concept of programming menu

- Programming menu are self explanatory and available in 5 languages
- **Intelligent Display**, once a function is selected the pump will only display the parameters to set, which are linked to the selected function











Analogue Version









AKL Costant dosage

Analogue dosing pump with constant flow rate manually adjustable by control dial on the front panel, two frequency range (0 \div 20% or 0 \div 100%), Power-ON led indicator and level control input.



APG Proportional dosage

Analogue dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analogue $(4 \div 20 \text{ mA})$ or digital pulse signal (e.g. from water meter).

- Control dial (percentage and "n" value in multiplication mode)
- 6 position adjustable switch:
- 3 in division mode (1, 4, 10 = n)
- 1 in multiplication mode (n=1)
- 1 for proportional $4 \div 20 \text{ mA signal}$
- 1 for constant functionality
- "pacing" function adjustable by dip switch



ATL Timed dosage

Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regulation.

■ 3 control dials (flow rate percentage - T on regulation - T off regulation)



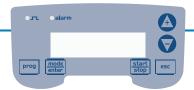


Digital Version





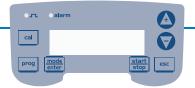




TPG Proportional dosage

Digital dosing pump with constant flow rate manually adjustable, proportional flow rate according to an external analog $(4 \div 20 \text{ mA})$ or digital pulse signal (e.g. from water meter).

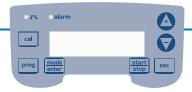
■ Timer function, ppm dosing, statistics, password and On/Off input (remote switch).



TPR Proportional dosage

Digital dosing pump with pH/Redox control meter built in.

- Digital interface for constant or proportional dosing, depending on the measured pH or Rx value
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



TMP Proportional dosage

Digital dosing pump with Chlorine, Hydrogen Peroxide or Per-Acetic Acid control meter built in.

- Instrument on board set via Software
- PT100 probe input for thermal compensation
- Repetition alarm relay
- Input On-Off for remote control
- 4÷20 mA output for measure transmission



TCK Timed dosage

Digital dosing pump with constant flow rate manually adjustable, or timer control.

Programmable timed relay

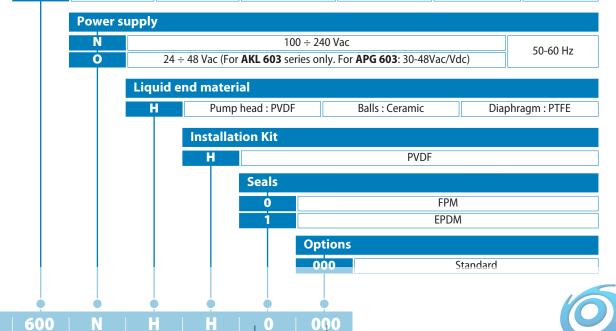




Pumps Identification

Version		
AKL		Analogue dosing pump with constant flow rate manually adjustable
APG	Analogue	Analogue dosing pump with constant flow rate manually adjustable, with proportional flow rate according to an external analog (4÷20 mA) or digital signal (water meter)
ATL		Analogue dosing pump with constant flow rate manually adjustable and timed dosage with T on-T off double regolation
TPG		Digital dosing pump with constant flow rate manually adjustable, with proportional flow rate according to an external analog (4÷20 mA) or digital signal (water meter)
TPR	Digital	Digital dosing pump with pH/Redox control meter built in
TMP		Digital dosing pump with Chlorine, Hydrogen Peroxide or Per-Acetic Acid control meter built in
TCK		Digital dosing pump with constant flow rate or timed

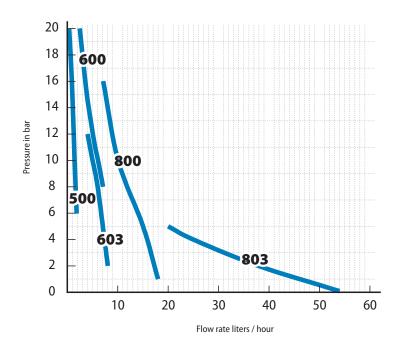
Model	Pressure [bar]	Flow rate [L/h]	Stroke capacity [cc/stroke]	Ø Connections IN / OUT [mm]	Fequency max [stroke/min]	Consumption [WW]
	20	0,4	0,06			
500	16	0,8	0,11	4/7	120	12,2
300	10	1,2	0,16	4//	120	12,2
	6	1,5	0,21			
	20	2,5	0,35			
600	18	3	0,42	4 / 6 suc.	120	12,0
000	14	4,2	0,58	4 / 7 dis.	120	
	8	3	0,97			
	12	4	0,42			12,2
603	10	5	0,52	4/6	160	
003	8	6	0,63			
	2	8	0,83			
	16	7	0,38			
800	10	10	0,55	1/6	4/6 300	22.0
800	5	15	0,83	4/0		23,9
	1	18	1,00			
	5	20	1,11			
903	4	25	1,39	0 / 12	200	22.0
803	2	40	2,22	8 / 12	300	22,9
	0,1	54	3,00			



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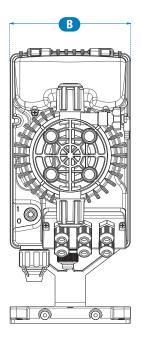
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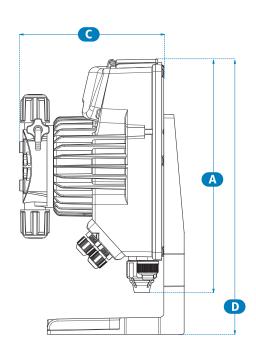
Flow Rate and Dimensional Drawings



PERFORMANCE CURVE

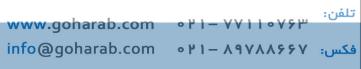
Model	Pressure	Flow rate
500	20 ÷ 6 bar	0,4 ÷ 1,5 l/h
600	20 ÷ 8 bar	2,5 ÷ 3,0 l/h
603	12 ÷ 2 bar	4 ÷ 8,0 l/h
800	16 ÷ 1 bar	7 ÷ 18 l/h
803	5 ÷ 0,1 bar	25 ÷ 54 l/h





DIMENSIONS [mm]

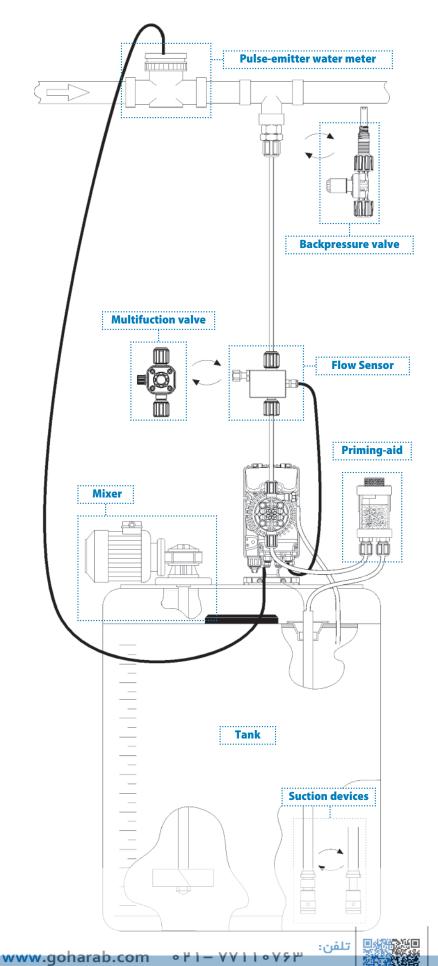
Model	500 600 603 800	803
A (Height)	231	
B (Width)	119	
C (Depth)	145	149
D (Max Height)	257	



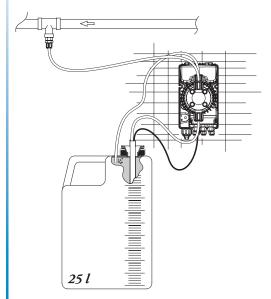




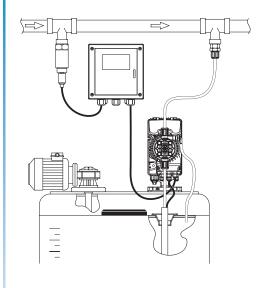
Typical Installation



Degassing head installation



With control instrument



Accessories Pulse-emitter water meters

The meters wich we offer have high precision and sensitivity according to CEE standard requirements. Their plastic and metallic parts, in particular those in contact with water, comply with current regulations and are subject to extensive checks and controls.

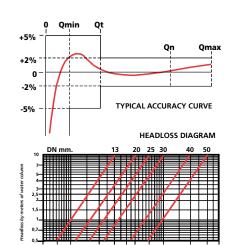




■ Threaded water meters

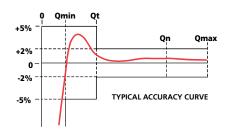
Threaded water meters

TC1 Series **TH1** Series **TCO** Series ■ Single-jet water meters ■ Single-jet water meters ■ Single-jet water meters with pulse sender with pulse sender without pulse sender ■ Dry dial ■ Dry dial ■ Dry or wet dial ■ Roller reading ■ Roller reading ■ Roller reading ■ 4 or 1 pulse/l ■ 4 or 1 pulse/l ■ Cold water up to 30 °C ■ Cold water up to 30 °C ■ Hot water up to 90 °C ■ Connections: from ½"(13 mm) ■ Connections: ■ Connections: to 2" (50 mm) from 1/2"(13 mm) from 1/2"(13 mm) to 2" (50 mm) to 2" (50 mm)



Flanged water meters

■ A high capacity helical vane (Woltmann) type water meter ■ Dry dial reading ■ Pulse sender ■ Cold water up to 50°C ■ Connections: from 2"(DN50) to 6" (DN 150)



Size	mm	DN	13	20	25	30	40	50	50	65	80	100	140
Size	Inch		1/2	3/4	1	1 1/4	1 ½	2	2	2 ½	3	4	6
Max flow (short period)	Qmax	m³/h	3	5	7	10	20	30	30	50	80	120	300
Nominal flow	Qn	m³/h	1,5	2,5	3,5	5	10	15	15	25	40	60	150
Min flow	Qmin	l/h	30	50	70	100	200	450	-	-	-	-	-
(accuracy ±5%)		m³/h	-	-	-	-	-	-	0,55	0,6	0,7	1,2	3
Transition flow	Qt	l/h	120	200	280	400	800	3000	-	-	-	-	-
(accuracy ±2%)			-	-	-	-	-	-	2	4	4	6	12
Maximum reading			10000	10000	100000	100000	100000	100000	10000	10000	100000	100000	100.000
Starting flow		m³	-	-	-	-	-	-	0,2	0,25	0,25	0,3	1,7
Weight		kg	-	-	-	- 	-	-	12,5	13	15,5	19,5	40

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Accessories Tanks, Mixers and Suction devices



Tanks in polyethylene

Our tanks are designed to assemble dosing systems with mixers and motor driven pumps or solenoid dosing pumps. All are made from food-safe polyethylene, resistant to almost all chemicals normally encountered.

Features						
Model	Capacity (l)	Height (cm)	Diameter (cm)			
SER 50	50	45,5	40			
SER 100	100	64	46			
SER 250	250	87	59,5			
SER 300	300	95	67			
SER 500	500	118,5	76			
SER 1000	1000	122	108,5			

Reinforcement

Tank reinforcement made of PVC (20 mm thick) to be used to install mixers and motor driven pumps or solenoid dosing pumps on tanks SER series.

Features				
Model	Tank			
SML 100	SER 100			
SML 250	SER 250			
SML 300	SER 300			
SML 500	SER 500			
SML 1000	SER 1000			

Uncovered Tanks in Polyethylene

Designed to contain our tanks SER series.

Features			
Model	Height (cm)	Diameter (cm)	Tank Model
T150	75,5	51	SER 100
T300	87,5	67	SER 250
T400	99	72	SER 300
T800	120	90	SER 500
T1500	134	122	SER 1000

Mixers

Electric mixers **three-phases** or **single-phase**, **slow (200 rpm)** or **fast (1400 rpm)** and flange attachment, for tanks SER series.

Features					
Shaft Propeller (mm)		er (mm)	Motor	Material	Tank
(mm)	Fast (1400 rpm)	Slow (200 rpm) (kw)		Material	Model
600		150			SER 100
800	50	150	0,12	PVC	SER 250
900		220	0,12	SS 316	SER 300
1100		220			SER 500/1000

Suction Devices

A suction filter is provided to protect pump valves from debris or particles that could obstruct the pump valve. Suction devices can also be supplied with integral level controls. These allow the use of alarms, and protect against the system running dry.

Features	
 Easy to install Standard FPM seals (EPDM upon request) Made of PCV with clear PVC suction tubing 	 All suction devices are provided with a foot filter All suction devices are provided with a non return valve

Dimensions (mm) Length x Ø	4/6 tube	8/12 tube	Tank Model
450 x 22	•		SER 50
450 x 34		•	JEN 30
650 x 22	•		SER 100
650 x 34		•	52.1.100
900 x 22	•		SER 250
900 x 34		•	
1050 x 22	•	_	SER 300
1050 x 34		•	
1250 x 22	•		SER 500/1000
1250 x 34 الله الله الله الله الله الله الله الله			

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Accessories Valves, Sensors and Priming-aid



HY Series adjustables valves

Features				
Body	PVC			
Diaphragm	FPM (standard) or EPDM (upon request)			
Connections	1/2"Gm, 4/6 and 8/12 tube			
Flow rate	max. 50 l/h			
Pressure	max. 10 bar			
Temperature	max. 40 °C			

Injection valves

-	
Features	
Body	PVC
Seals	FPM (standard) or EPDM (upon request)
Connections	IN 1/2"Gm, 4/6 and 8/12 tube
	OUT 1/2" Gm
Flow rate	max. 50 l/h
Pressure	max. 10 bar
Temperature	max. 40 °C

Flow Sensor

In order to assess the actual dosing phase, the flow sensor can be used to detect the pump's pulsations during the delivery phase: the sensor can also be used to determine the actual dosing flow rate. This flow sensor is fitted directly on the delivery valve on the dosing pump.

Features	
Body	PVC
Seals	FPM
Pressure	max. 10 bar
Temperature	max. 40 °C

Fixed / Adjustable backpressure valves

The accuracy of the solenoid pumps can be affected by the variation of delivery pressure, especially between 0 and 1 bar. Using the backpressure valve you can guarantee a constant dosing and avoid siphoning cases when metering in the tank. Moreover, dosing with a backpressure avoids to create siphoning phenomena of the pump.

Features	
Body	PVC - PVDF
Diaphragm / Seals	FPM - EPDM
Connections	IN 4/6 tube
	OUT 3/8"G - 1/2"G
Backpressure	Fixed 1,5 bar
	Adjustable 0,5 ÷ 5 bar
Temperature	max. 40 °C

Priming-aid

Priming problems may occur on dosing pumps with a low flow rate, and also in case of excessive suction heights in relation to the pump's capacity. This accessory is able to resolve these problems. Where possible it is fitted at the same height as the pump's intake valve and a short distance from it.

Features	
Body	PVC
Seals	FPM
Connections	4/6 tube
	8/12 tube
Model	300 ml
Temperature	max. 40 °C
1 : 1 :	

Multifunction valve

Multifunction valve acts as: a backpressure valve, an anti-siphoning valve, a overpressure valve, a priming valve, a delivery drain valve (for maintenance). Multifunction valve is fitted directly on the delivery valve on the dosing pump.

Features	
Body	PVC - PVDF
Diaphragm	PTFE
Connections	4/6 tube
Backpressure	1,5 bar
Overpressure	6 bar
	12 bar
Temperature	max. 40 °C

Pump head with **automatic degassing valve**

It allows to resume the right dosing without any intervention from the user, in case you meter some products generating gases.

Features	
Body	PVC
Seals	FPM
Balls	Ceramic
Connections	4/6 tube
Flow rate reduction	max. 20%
Temperature	max. 40 °C

Bear in mind: to be exclusively used

combined with 603 and 800 series pumps



A Worldwide Group at your service

seko is an International Group, developing, manufacturing and delivering its products in more than 50 countries, through its subsidiaries and an extended network of distributors, agents and authorized dealers.

seko is a leading manufacturer of dosing pumps and dosing systems with more than 40 years experience. This long activity allowed **seko** to acquire a vast experience in diversified applications and to confirm its international success in many industrial fields through the supply of reliable solutions for the dosing, injection and transfer of liquids.



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